## JVC

## SERVICE MANUAL MICRO COMPONENT SYSTEM

## UX-T550



| Area Suffix |
| :---: |
| B ----------------------------- U.K. |
| E -------------- Nortinental Europe |
| EN Europe |
| EV ------------ Eastern Europe |
| EE ------ Russian Federation |

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## Safety Precautions

1. This design of this product contains special hardware and many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Services should be performed by qualified personnel only.
2. Alterations of the design or circuitry of the product should not be made. Any design alterations of the product should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacture of responsibility for personal injury or property damage resulting therefrom.
3. Many electrical and mechanical parts in the products have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the Parts List of Service Manual. Electrical components having such features are identified by shading on the schematics and by ( $($ ) on the Parts List in the Service Manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement parts shown in the Parts List of Service Manual may create shock, fire, or other hazards.
4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard. When service is required, the original lead routing and dress should be observed, and it should be confirmed that they have been returned to normal, after re-assembling.
5. Leakage currnet check (Electrical shock hazard testing)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the product (antenna terminals, knobs, metal cabinet, screw heads, headphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.
Do not use a line isolation transformer during this check.

- Plug the AC line cord directly into the AC outlet. Using a "Leakage Current Tester", measure the leakage current from each exposed metal parts of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground. Any leakage current must not exceed 0.5 mA AC (r.m.s.)
- Alternate check method

Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having, 1,000 ohms per volt or more sensitivity in the following manner. Connect a $1,500 \Omega 10 \mathrm{~W}$ resistor paralleled by a $0.15 \mu \mathrm{~F}$ AC-type capacitor between an exposed metal part and a known good earth ground.
Measure the AC voltage across the resistor with the $A C$ voltmeter.
Move the resistor connection to eachexposed metal part, particularly any exposed metal part having a return path to the chassis, and meausre the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. voltage measured Any must not exceed 0.75 V AC (r.m.s.). This corresponds to $0.5 \mathrm{~mA} A C$ (r.m.s.).


## Warning

1. This equipment has been designed and manufactured to meet international safety standards.
2. It is the legal responsibility of the repairer to ensure that these safety standards are maintained.
3. Repairs must be made in accordance with the relevant safety standards.
4. It is essential that safety critical components are replaced by approved parts.
5. If mains voltage selector is provided, check setting for local voltage.

## CAUTION Burrs formed during molding may be left over on some parts of the chassis. Therefore,

 pay attention to such burrs in the case of preforming repair of this system.
## Safety precautions (U.K only)

1. This design of this product contains special hardware and many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits.
2. Any unauthorised design alterations or additions will void the manufacturer's guarantee ; furthermore the manufacturer cannot accept responsibility for personal injury or property damage resulting therefrom.
3. Essential safety critical components are identified by ( $\mathbb{\pm}$ ) on the Parts List and by shading on the schematics, and must never be replaced by parts other than those listed in the manual. Please note however that many electrical and mechanical parts in the product have special safety related characteristics. These characteristics are often not evident from visual inspection. Parts other than specified by the manufacturer may not have the same safety characteristics as the recommended replacement parts shown in the Parts List of the Service Manual and may create shock, fire, or other hazards.
4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard. When service is required, the original lead routing and dress should be observed, and it should be confirmed that they have been returned to normal, after re-assembling.

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4. Repairs must be made in accordance with the relevant safety standards.
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6. If mains voltage selector is provided, check setting for local voltage.

CAUTION Burrs formed during molding may be left over on some parts of the chassis. Therefore, pay attention to such burrs in the case of preforming repair of this system.

## Important for Laser Products

## 1.CLASS 1 LASER PRODUCT

2.DANGER : Invisible laser radiation when open and inter lock failed or defeated. Avoid direct exposure to beam.
3.CAUTION : There are no serviceable parts inside the Laser Unit. Do not disassemble the Laser Unit. Replace the complete Laser Unit if it malfunctions.
4.CAUTION : The compact disc player uses invisible laser radiation and is equipped with safety switches which prevent emission of radiation when the drawer is open and the safety interlocks have failed or are de feated. It is dangerous to defeat the safety switches.
5.CAUTION : If safety switches malfunction, the laser is able to function.
6.CAUTION : Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

CAUTION Please use enough caution not to see the beam directly or touch it in case of an adjustment or operation check.

ADVARSEL : Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.
ADVARSEL : Usynlig laserstråling ved åpning,når sikkerhetsbryteren er avslott. unngå utsettelse for stråling.

REPRODUCTION AND POSITION OF LABELS
WARNING LABEL

| DANGER: Invisibie laser radiation |
| :--- |
| when open and interlock or |
| defeated. |
| AVODD DIRECT EXPOSURE TO |
| BEAM |



## Preventing static electricity

Electrostatic discharge (ESD), which occurs when static electricity stored in the body, fabric, etc. is discharged, can destroy the laser diode in the traverse unit (optical pickup). Take care to prevent this when performing repairs.

### 1.1. Grounding to prevent damage by static electricity

Static electricity in the work area can destroy the optical pickup (laser diode) in devices such as DVD players. Be careful to use proper grounding in the area where repairs are being performed.

### 1.1.1. Ground the workbench

1. Ground the workbench by laying conductive material (such as a conductive sheet) or an iron plate over it before placing the traverse unit (optical pickup) on it.

### 1.1.2. Ground yourself

1. Use an anti-static wrist strap to release any static electricity built up in your body.

(conductive sheet) or iron plate

### 1.1.3. Handling the optical pickup

1. In order to maintain quality during transport and before installation, both sides of the laser diode on the replacement optical pickup are shorted. After replacement, return the shorted parts to their original condition.
(Refer to the text.)
2. Do not use a tester to check the condition of the laser diode in the optical pickup. The tester's internal power source can easily destroy the laser diode.

### 1.2. Handling the traverse unit (optical pickup)

1. Do not subject the traverse unit (optical pickup) to strong shocks, as it is a sensitive, complex unit.
2. Cut off the shorted part of the flexible cable using nippers, etc. after replacing the optical pickup. For specific details, refer to the replacement procedure in the text. Remove the anti-static pin when replacing the traverse unit. Be careful not to take too long a time when attaching it to the connector.
3. Handle the flexible cable carefully as it may break when subjected to strong force.
4. It is not possible to adjust the semi-fixed resistor that adjusts the laser power. Do not turn it


## Disassembly method

## ■Removing the rear panel

(See Fig. 1 and 2)

1. From behind the body, remove the seven screws $\mathbf{A}$ retaining the rear panel.
2. After turning the body upside down, remove the two screws B retaining the rear panel.
3. Take out the rear panel from behind the body.

## ■Removing the side panel (L) and (R)

(See Fig. 2 to 5)

1. After turning the body upside down, remove the two screws $\mathbf{C}$ retaining the front cabinet assembly.
2. After turning the body back to initial position, open the CD door while pressing the upper OPEN button.
3. While moving the side panel (L) in the arrow direction, remove the panel from the left side of the body.
4. While moving the side panel (R) in the arrow direction, remove the panel from the right side of the body.


Fig. 5


Fig. 1


Fig. 2


Fig. 3


Fig. 4

## Removing the CD player unit

(See Fig. 6 to 8)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. From the two connector CN603 and CN604 on the CD servo control board, disconnect the card wires outgoing from the connector CN304 on the power amplifier board and the connector CN766 on the LCD system CPU board.
4. Disengage the left and right engagements $\mathbf{a}$ and $\mathbf{b}$ fixing the CD player unit by using a minus screw driver, etc.


Fig. 6


Fig. 7

## Removing the power amplifier board and heat sink (See Fig. 9 to 11)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. Remove the five screws $\mathbf{D}$ and $\mathbf{E}$ retaining the heat sink.
5. From the connector CN303 on the power amplifier board, disconnect the card wire outgoing from the connector CN34 on the head amplifier and mechanism control board.
6. From the connector CN901 on the power supply board, disconnect the connector wire outgoing from the connector W306 on the power amplifier board.
7. Remove the one screw $\mathbf{F}$ retaining the power amplifier board.
8. Remove the power amplifier board from the two connectors CN711 and CN712 on the LCD system CPU board.
9. After removing the power amplifier board from the key way $\mathbf{c}$ on the bottom chassis, take this board out while raising it in the arrow direction.


Fig. 9


Fig. 10


Fig. 11

## Removing the tuner board

(See Fig. 12 and 13)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. From the right side of the body, remove the one screw $\mathbf{G}$ retaining the tuner board.
4. From the connector CN1 on the tuner board, disconnect the card wire outgoing from the connector CN701 on the LCD system CPU board.
5. Remove each tuner board backward while releasing the joint $\mathbf{d}$.

■Removing the front panel assembly (See Fig. 12 and 14)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. Remove the power amplifier board and heat sink.
5. From the connector CN701 on the LCD system CPU board, disconnect the card wire outgoing from the connector CN1 on the tuner board.
6. From the bottom of the body, disengage the engagement $\mathbf{e}$ fixing the front panel assembly in Fig. 14 while pressing in with a minus screw driver, eta.


Fig. 12


Fig. 13


Fig. 14

## Removing the power transformer and power supply board (See Fig. 15 and 16)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. Remove the power amplifier board and heat sink.
5. Remove the four screws $\mathbf{H}$ retaining the power transformer and power supply board and the one screw I retaining the jack holder.


Fig. 15


Fig. 16

## ■Removing the cassette mechanism unit

(See Fig. 17)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. Remove the power amplifier board.
5. Remove the front panel assembly.
6. From inside the front panel assembly, remove the four screws $\mathbf{J}$ and $\mathbf{K}$ retaining the cassette mechanism unit.
7. From the connector CN33 on the head amplifier and mechanism control board, disconnect the card wire outgoing from the connector CN731 on the LCD system CPU board.


Fig. 17

## - Removing the function switch board and LCD system CPU board <br> (See Fig. 18 and 19)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. Remove the front panel assembly.
5. Remove the cassette mechanism unit.
6. From inside the front panel assembly remove the two screws $\mathbf{L}$ retaining the function switch board.
7. From the connector CN782 on the LCD system CPU board, disconnect the connector wire outgoing from the connector CN802 on the operation switch board.
8. While sliding the two engagements $\mathbf{f}$ fixing the LCD system CPU board, pull out this board.
9. After disconnect the connector CN801 on the function switch board from the connector CN781 on the LCD system CPU board, remove the respective boards while pulling them upward.


Fig. 18


Fig. 19

## Removing the operating switch board

(See Fig. 20 to 22)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. Remove the front panel assembly.
5. Remove the cassette mechanism unit.
6. Remove the LCD system CPU board.
7. Remove the two screws $\mathbf{M}$ retaining the operating switch board.
8. Remove the MULTI-JOG button.
9. Remove the VOLUME and POWER / AUX buttons.
10. Take out the standby LED lens.
11. After removing four pawls $\mathbf{g}$ fixing the operating switch board, remove the switch while pulling it in the arrow direction.
12. Remove the two screws $\mathbf{N}$ retaining the operation switch board.
13. Remove the six pawls $\mathbf{h}$ fixing the operating switch board.


Fig. 20


Fig. 21


Fig. 22

## <Cassette mechanism section>

## ■Removing the playback / recording \& eraser head (See Fig. 1 to 3)

1. While shifting the trigger arms seen on the right side of the head mount in the arrow direction, turn the flywheel R in counterclockwise direction until the head mount has gone out with a click (See Fig. 1).
2. When the flywheel $R$ is rotated in counterclockwise direction, the playback / recording \& eraser head will be turned in counterclockwise direction from the position in Fig. 2 to that in Fig. 3.
3. At this position, disconnect the flexible P.C. board (outgoing from the playback / recording \& eraser head) from the connector CN31 on the head amplifier \& mechanism control P.C. board.
4. Remove the flexible P.C. board from the chassis base.
5. Remove the spring $\mathbf{1}$ from behind the playback / recording \& eraser head.
6. Loosen the reversing azimuth screw retaining the playback / recording \& eraser head.
7. Take out the playback / recording \& eraser head from the front of the head mount.
8. The playback / recoring \& eraser head should also be removed similarly according to steps 1 to 7 above.

## Reassembling the playback / recording \& eraser head (See Fig.3)

1. Reassemble the playback head from the front of the head mount to the position as shown in Fig. 3.
2. Fix the reversing azimuth screw.
3. Set the spring 1 from behind the playback / recording \& eraser head.
4. Attach the flexible P.C. board to the chassis base, as shown in Fig. 3.
5. The playback / recording \& eraser head should also be reassembled similarly to step 1 to 4 above.


Fig. 1
 control P.C. board

Fig. 2


Fig. 3

## Removing the head amplifier \& mechanism control board (See Fig. 4)

1. Remove the cassette mechanism assembly.
2. After turning over th cassette mechanism assembly, remove the three screws $\mathbf{A}$ retaining the head amplifier \& mechanism control board.
3. Disconnect the connector CN32 on the board including the connector CN 1 on the reel pulse P.C. board.
4. When necessary, remove the 4 pin parallel wire soldered to the main motor.

## ■ Removing the main motor assembly

1. Remove the two screws $\mathbf{B}$ retaining the main motor assembly (See Fig. 4 and 4a).
2. While raising the main motor, remove the capstan belt from the motor pulley (See Fig. 4a).

CAUTION: Be sure to handle the capstan belt so carefully that this belt will not be stained by grease and other foreign matter. Moreover, this belt should be hanged while referring to the capstan belt hanging method in Fig. 5 and 6.


Fig. 5


Fig. 4 a


Fig. 6

## ■Removing the flywheel (See Fig. 7 and 8)

1. Remove the head amplifier \& mechanism control P.C. board.
2. Remove the main motor assembly.
3. After turning over the cassette mechanism, remove the two slit washers 1 and fixing the capstan shafts R and $L$, and pull out the flywheel $R$ and $L$ respectively from behind the cassette mechanism.


Fig. 8


Fig. 7

## ■Removing the reel pulse P.C. board and solenoid (See Fig. 9)

1. Remove the five pawls a to e reattaining the reel pulse board.
2. From the surface of the reel pulse board parts, remove the two pawls $\mathbf{f}$ and $\mathbf{g}$ retaining the solenoid.

Reel pulse board


## <CD Player Unit Section>

## ■Removing the CD mechanism and CD servo control P.C. board (See Fig. 1 and 2)

1. Remove the rear panel.
2. Remove the left and right side panels.
3. Remove the CD player unit.
4. After turning back the CD player unit, remove the four screws A retaining the CD servo control board and shield.
5. From the connector CN601 on the CD servo control board, disconnect the card wire outgoing from the CD mechanism.
6. From the connector P011 on the CD mechanism P.C. board, disconnect the connector wire outgoing from the connector CN602 on the CD servo control board.
7. Remove the four screws $\mathbf{B}$ retaining the $C D$ mechanism.
8. While sliding the CD mechanism in the arrow direction, take turn table out so carefully that it does not come into contact with the chassis.


CD mechanism board

Fig. 1


Fig. 2

## Adjustment method

## Measurement instruments required for adjustment

1. Low frequency oscillator

This oscillator should have a capacity to output OdBs to $600 \Omega$ at an oscillation frequency of $50 \mathrm{~Hz}-20 \mathrm{kHz}$.
2. Attenuator impedance: $600 \Omega$
3. Electronic voltmeter
4. Distortion meter
5. Frequency counter
6. Wow \& flutter meter
7. Test tape

VT712 : Tape speed and running unevenness (3kHz)
VT724 : Reference level (1kHz)
TMT7036 : Head angle (10kHz), playback frequency
characteristics ( 1 kHz ) and dubbing
frequency
characteristics (63, 1 and 10 kHz )
Because of frequency -mixed tape with 63, 1, 10 and $14 \mathrm{kHz}(250 \mathrm{nWb} / \mathrm{m}-24 \mathrm{~dB})$, use this tape together with a filter.
8. Blank tape

TYPE I : AC-225
TYPE II : AC-514
9. Torque gauge : For play and back tension

FWD(TW2111A), REV(TW2121a) and
FF/REW(TW2231A)

## Measurement conditions

Power supply voltage -------------- AC230V (50Hz)
Reference output ------------ Speaker: 0.775V/4 $\Omega$ Headphone : $0.245 \mathrm{~V} / 32 \Omega$
Reference frequency and -------1kHz, AUX : -8dBs input level
Input for confirming recording and ---- AUX : -28dBs playback characteristics
Measurement output terminal
Speaker J3002
※Load resistance
$4 \Omega$

## - Tuner section

Voltage applied to tuner ------------ +B : DC5.7V VT : DC 12V
Reference measurement ----- $26.1 \mathrm{mV}(0.28 \mathrm{~V}) / 4 \Omega$ output
Input positions ------ AM : Standard loop antenna
FM : TP1 (hot) and TP2 (GND)

## - Standard measurement position of volume

$\qquad$
Active hoper bass pro ---------------------------- Off
Up and down adjustment of volume -----. VOL : 23

## Precautions for measurement

1. Apply 30pF and $33 \mathrm{k} \Omega$ to the IF sweeper output side and $0.082 \mu \mathrm{~F}$ and $100 \mathrm{k} \Omega$ in series to the sweeper input side.
2. The IF sweeper output level should be made as low as possible within the adjustable range.
3. Since the IF sweeper is a fixed device, there is no need to adjust this sweeper.
4. Since a ceramic oscillator is used, there is no need to perform any MIX adjustment.
5. Since a fixed coil is used, there is no need to adjust the FM tracking.
6. The input and output earth systems are separated. In case of simultaneously measuring the voltage in both of the input and output systems with an electronic voltmeter for two channels, therefore, the earth should be connected particularly carefully.
7. In the case of BTL connection amp., the minus terminal of speaker is not for earthing. Therefore, be sure not to connect any other earth terminal to this terminal. This system is of an BTL system.
8. For connecting a dummy resistor when measuring the output, use the wire with a greater code size.
9. Whenever any mixed tape is used, use the band pass filter (DV-12).

## Radio Input signal

AM frequency ---------------------------------400 400


FM frequency deviation -------------------- 22.5 kHz

## <<Arrangement of adjusting positions>>

- Cassette mechanism section

- Cassette mechanism section (Bottom side)


Playback/Recording \& eraser head

Playback/Recording \& eraser head

Front panel assembly section


■ Tape Recorder Section

| Items | Measurement conditions | Measurement method | Standard Values | Adjusting positions |
| :---: | :---: | :---: | :---: | :---: |
| Confirmation of head angle | Test tape <br> :TMT7036 (10kHz) <br> Measurement output terminal <br> : Speaker terminal <br> Speaker R <br> (Load resistance: $4 \Omega$ ) <br> : Headphone terminal | 1 Playback the test tape TMT7036 (10kHz) <br> 2 With the recording \& playback mechanism, adjust the head azimuth screw so that the forward and reverse output levels become maximum. After adjustment, lock the head azimuth at least by half turn. <br> 3 In either case, this adjustment should be performed in both the forward and reverse directions with the head azimuth screw. | Maximum output | Adjust the head azimuth screw only when the head has been changed. |
| Confirmation of tape speed | Test tape <br> : VT712 (3kHz) or TMT7036 (3kHz) Measurement output terminal : Headphone terminal | Adjust VR37 so that the frequency counter reading becomes $3,010 \mathrm{~Hz} \pm 15 \mathrm{~Hz}$ when playing back the test tape VT712 (3kHz) with playback and recording mechanism after ending forward winding of the tape. | Tape speed of deck $: 3,010 \mathrm{~Hz}$ $\pm 5 \mathrm{~Hz}$ | VR37 |

## ■ Reference Values for Confirmation Items

| Items | Measurement <br> conditions | Measurement method | Standard <br> Values | Adjusting <br> positions |
| :--- | :--- | :--- | :--- | :--- |
| Difference <br> between the <br> forward and <br> reverse speed | Test tape <br> VT712 (3kHz) or <br> TMT7036 (3kHz) <br> Measurement output <br> terminal <br> $:$ Speaker terminal <br> Speaker R <br> (Load resistance: $4 \Omega)$ <br> Measurement output <br> terminal <br> $:$ Headphone | When the test tape VT712 (3kHz) has been <br> played back with the recording and playback <br> mechanism at the beginning of forward <br> winding, the frequency counter reading of the <br> difference between both of the mechanism <br> should be 6.0Hz or less. | 6.0 Hz or <br> less | Head azimuth <br> screw <br> (See Fig. 34) |
| Wow \& flutter | Test tape <br> $:$ VT712 (3kHz) or <br> TMT7036 (3kHz) <br> Measurement output <br> terminal <br> : Headphone terminal | When the test tape VT712 (3kHz) has been <br> played back with the recording and playback <br> mechanism at the beginning of forward <br> winding, the frequency counter reading of <br> wow \& flutter should be 0.25\% or less <br> (WRMS). | $0.25 \%$ or <br> less <br> (WRMS) |  |

Electrical Performance

| Items | Measurement conditions | Measurement method | Standard Values | Adjusting positions |
| :---: | :---: | :---: | :---: | :---: |
| Adjustment of recording bias current (Reference Value) | - Mode: Forward or reverse mode <br> - Recording mode <br> - Test tape <br> : AC-514 to TYPE II and AC-225 to TYPE I <br> Measurement output terminal <br> : Both recording and headphone terminals | 1 With the recording and playback mechanism, load the test tapes (AC-514 to TYPEII and AC-225 to TYPEI), and set the mechanism to the recording and pausing condition in advance. <br> 2 After connecting 100 in series to the recorder head, measure the bias current with a valve voltmeter at both of the terminals. <br> 3 After resetting the [PAUSE] mode, start recording. At this time, adjust VR31 for Lch and VR32 for Rch so that the recording bias current values become $4.0 \mu \mathrm{~A}$ (TYPE I) and $4.20 \mu \mathrm{~A}$ (TYPEII). | $\begin{aligned} & \hline \mathrm{AC}-225 \\ & : 4.20 \mu \mathrm{~A} \\ & \mathrm{AC}-514 \\ & : 4.0 \quad \mu \mathrm{~A} \end{aligned}$ | L ch <br> : VR31 <br> R ch <br> :VR32 |
| Adjustment of recording and playback frequency characteristics | Reference frequency : 1 kHz and 10 kHz <br> (REF.: -20dB) <br> Test tape <br> : AC-514 to TYPE II <br> Measurement input terminal <br> : OSC IN | 1 With the recording and playback mechanism, load the test tapes (AC-514 to TYPE II), and set the mechanism to the recording and pausing condition in advance. <br> 2 While repetitively inputting the reference frequency signal of 1 kHz and 10 kHz from OSC IN, record and playback the rape. <br> 3 While recording and playback the test tape in TYPE II , adjust VR31 for Lch and VR32 for Rch so that the output deviation between 1 kHz and 10 kHz becomes $-1 \mathrm{~dB} \pm 2 \mathrm{~dB}$. | Output deviation between 1 kHz and 10kHz $:-1 \mathrm{~dB} \pm 2 \mathrm{~dB}$ | L ch <br> :VR31 <br> R ch <br> : VR32 |

Reference Values for Electrical Function Confirmation Items

| Items | Measurement conditions | Measurement method | Standard Values | Adjusting positions |
| :---: | :---: | :---: | :---: | :---: |
| Recording bias frequency | Forward or reverse <br> - Test tape <br> : TYPE II(AC-514) <br> - Measurement <br> terminal : BIAS TP on P.C. board | 1 While changing over to and from BIAS 1 and 2, confirm that the frequency is changed. <br> 2 With the recording and playback mechanism, load the test tape. (AC-514 to TYPE II ), and set the mechanism to the recording and pausing condition in advance. <br> 3 Confirm that the BIAS TP frequency on the P.C. board is $100 \mathrm{kHz} \pm 6 \mathrm{kHz}$. | $\begin{aligned} & 100 \mathrm{kHz} \\ & \pm 6 \mathrm{kHz} \end{aligned}$ |  |
| Eraser current (Reference value) | Forward or reverse <br> - Recording mode <br> - Test tape <br> : AC-514 to TYPE II and AC-225 to TYPE I <br> Measurement terminal : Both of the eraser head terminals | 1 While recording and playback mechanism, load the test tapes (AC-514 to TYPE II and AC-225 to TYPE I ), and set the mechanism to the recording and pausing conditions in advance. <br> 2 After setting to the recording conditions, connect 1W in series to the eraser head on the recording and playback mechanism side, and measure the eraser current from both of the eraser terminals. | $\begin{aligned} & \hline \text { TYPE II } \\ & : 120 \mathrm{~mA} \\ & \text { TYPE I } \\ & : 75 \mathrm{~mA} \end{aligned}$ |  |

Flow of Functional Operation Until TOC Read


## Maintenance of Laser Pickup

Replacement of Laser Pickup
(1) Cleaning the pick up lens

Befor you replace the pick up, please try to clean the lens with a alcohol soaked cotton swab.
(2) Life of the laser diode (Fig.1)

When the life of the laser diode has expired, the following symptoms wil appear.
(1) The level of RF output (EFM output:ampli tude of eye pattern) will below.

(Fig.1)
(3) Semi-fixed resistor on the APC PC board The semi-fixed resistor on the APC printed circuit board which is attached to the pickup is used to adjust the laser power. Since this adjustment should be performed to match the characteristics of the whole optical block, do not touch the semi-fixed resistor. If the laser power is lower than the specified value,the laser diode is almost worn out, and the laser pickup should be replaced. If the semi-fixed resistor is adjusted while the pickup is functioning normally, the laser pickup may be damaged due to excessive current.

## Description of major ICs

AN8806SB (IC601) : RF\&Servo AMP
1.Pin layout

|  |  |  |  |
| ---: | :--- | :--- | :--- |
| PD | 1 | 36 | PDAC |
| LD | 2 | 35 | PDBD |
| LDON | 3 | 34 | PDF |
| LDP | 4 | 33 | PDE |
| VCC | 5 | 32 | PDER |
| RF- | 6 | 31 | PDFR |
| RF OUT | 7 | 30 | TBAL |
| RF IN | 8 | 29 | FBAL |
| C.AGC | 9 | 28 | EF- |
| ARF | 10 | 27 | EF OUT |
| C.ENV | 11 | 26 | TE- |
| C.EA | 12 | 25 | TE OUT |
| CS BDO | 13 | 24 | CROSS |
| BDO | 14 | 23 | TE BPF |
| CS BRT | 15 | 22 | VDET |
| OFTR | 16 | 21 | LD OFF |
| /NRFDET | 17 | 20 | VREF |
| GND | 18 | 19 | ENV |

## 2.Block diagram


3. Pin function

| Pin No. | Symbol | I/O | Function |
| :---: | :---: | :---: | :---: |
| 1 | PD | 1 | APC amp input terminal |
| 2 | LD | 0 | APC amp output terminal |
| 3 | LD ON | 1 | APC ON/OFF control terminal |
| 4 | LDP | -- | Connect to ground |
| 5 | VCC | -- | Power supply |
| 6 | RF- | 1 | Inverse input pin for RF amp |
| 7 | RF OUT | 0 | RFamp output |
| 8 | RF IN | 1 | RF input |
| 9 | C.AGC | I/O | Connecting pin of AGC loop filter |
| 10 | ARF | 0 | RF output |
| 11 | C.ENV | I/O | A capacitor is connected to this terminal to detect the envelope of RF signal |
| 12 | C.EA | I/O | A capacitor is connected to this terminal to detect the envelope of RF signal |
| 13 | CS BDO | I/O | A capacitor is connected to detect the lower envelope of RF signal |
| 14 | BDO | 0 | BDO output pin |
| 15 | CS BRT | I/O | A capacitor is connected to detect the lower envelope of RF signal |
| 16 | OFTR | 0 | Of-track status signal output |
| 17 | /NRFDET | 0 | RF detection signal output |
| 18 | GND | -- | Ground |
| 19 | ENV | 0 | Envelope output |
| 20 | VREF | 0 | Reference voltage output |
| 21 | LD OFF | -- | Connect to ground |
| 22 | VDET | O | Vibration detection signal output |
| 23 | TE BPF | 1 | Input pin of tracking error through BPF |
| 24 | CROSS | 0 | Tracking error cross output |
| 25 | TE OUT | 0 | Tracking error signal output |
| 26 | TE- | 1 | Inverse input pin for tracking error amp |
| 27 | FE OUT | 0 | Output pin of focus error |
| 28 | FE- | 1 | Inverse input pin for focus error amp |
| 29 | FBAL | 1 | Focus balance control |
| 30 | TBAL | 1 | Tracking balance control |
| 31 | PDFR | I/O | F I-V amp gain control |
| 32 | PDER | I/O | E I-V amp gain control |
| 33 | PDF | 1 | I-V amp input |
| 34 | PDE | 1 | I-V amp input |
| 35 | PD BD | 1 | I-V amp input |
| 36 | PD AC | 1 | I-V amp input |

## MN35510 (IC603) : Digital servo \& digital signal processor

1. Pin layout

2.Block diagram


| $\begin{aligned} & \text { Pin } \\ & \text { No. } \end{aligned}$ | symbol | I/O | Function | $\begin{array}{\|l\|} \hline \text { Pin } \\ \text { No. } \end{array}$ | symbol | 1/O | Function |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | BCLK | 0 | Not used | 41 | TES | O | Tracking error shunt signal output(H:shunt) |
| 2 | LRCK | O | Not used | 42 | PLAY | - | Not used |
| 3 | SRDATA | 0 | Not used | 43 | WVEL | - | Not used |
| 4 | DVDD1 | - | Power supply (Digital) | 44 | ARF | 1 | RF signal input |
| 5 | DVSS1 | - | Connected to GND | 45 | IREF | 1 | Reference current input pin |
| 6 | TX | O | Digital audio interface output | 46 | DRF | 1 | Bias pin for DSL |
| 7 | MCLK | I | $\mu$ com command clock signal input (Data is latched at signal's rising point) | 47 | DSLF | I/O | Loop filter pin for DSL |
| 8 | MDATA | 1 | $\mu$ com command data input | 48 | PLLF | I/O | Loop filter pin for PLL |
| 9 | MLD | 1 | $\mu$ com command load signal input | 49 | VCOF | - | Not used |
| 10 | SENSE | 0 | Not used | 50 | AVDD2 | - | Power supply(Analog) |
| 11 | FLOCK | O | Not used | 51 | AVSS2 | - | Connected to GND(Analog) |
| 12 | TLOCK | O | Not used | 52 | EFM | - | Not used |
| 13 | BLKCK | O | sub-code • block • clock signal output | 53 | PCK | - | Not used |
| 14 | SQCK | 1 | Outside clock for sub-code Q resister input | 54 | PDO | - | Not used |
| 15 | SUBQ | O | Sub-code Q -code output | 55 | SUBC | - | Not used |
| 16 | DMUTE | - | Connected to GND | 56 | SBCK | - | Not used |
| 17 | STATUS | O | Status signal (CRC,CUE,CLVS,TTSTOP,ECLV,SQOK) | 57 | VSS | - | Connected to GND(for X'tal oscillation circuit) |
| 18 | RST | 1 | Reset signal input (L:Reset) | 58 | XI | 1 | Input of 16.9344MHz X'tal oscillation circuit |
| 19 | SMCK | - | Not used | 59 | X2 | 0 | Output of X'tal oscillation circuit |
| 20 | PMCK | - | Not used | 60 | VDD | - | Power supply(for X'tal oscillation circuit) |
| 21 | TRV | O | Traverse enforced output | 61 | BYTCK | - | Not used |
| 22 | TVD | O | Traverse drive output | 62 | CLDCK | - | Not used |
| 23 | PC | - | Not used | 63 | FCLK | - | Not used |
| 24 | ECM | O | Spindle motor drive signal (Enforced mode output) 3-State | 64 | IPPLAG | - | Not used |
| 25 | ECS | O | Spindle motor drive signal (Servo error signal output) | 65 | FLAG | - | Not used |
| 26 | KICK | O | Kick pulse output | 66 | CLVS | - | Not used |
| 27 | TRD | O | Tracking drive output | 67 | CRC | - | Not used |
| 28 | FOD | O | Focus drive output | 68 | DEMPH |  | Not used |
| 29 | VREF | 1 | Reference voltage input pin for D/A output block (TVD,FOD,FBA,TBAL) | 69 | RESY | - | Not used |
| 30 | FBAL | O | Focus Balance adjust signal output | 70 | IOSEL | - | pull up |
| 31 | TBAL | O | Tracking Balance adjust signal output | 71 | TEST | - | pull up |
| 32 | FE | 1 | Focus error signal input(Analog input) | 72 | AVDD1 | - | Power supply(Digital) |
| 33 | TE | 1 | Tracking error signal input(Analog input) | 73 | OUT L | O | Lch audio output |
| 34 | RF ENV | 1 | RF envelope signal input(Analog input) | 74 | AVSS1 | - | Connected to GND |
| 35 | VDET | 1 | Vibration detect signal input(H:detect) | 75 | OUT R | O | Rch audio output |
| 36 | OFT | 1 | Off track signal input(H:off track) | 76 | RSEL | - | pull up |
| 37 | TRCRS | 1 | Track cross signal input | 77 | CSEL | - | Connected to GND |
| 38 | RFDET | 1 | RF detect signal input(L:detect) | 78 | PSEL | - | Connected to GND |
| 39 | BDO | 1 | BDO input pin(L:detect) | 79 | MSEL | - | Connected to GND |
| 40 | LDON | O | Laser ON signal output(H:on) | 80 | SSEL | - | Pull up |

## BH3852S (IC38) : E.Volume

1. Block diagrams

2. Pin function

| Pin No. | Symbol | I/O | Function | Pin No. | Symbol | I/O | Function |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | GND |  | Connect to GND. | 13 | BASS | 1 | Terminal for bass control. |
| 2 | IN1 | 1 | Terminal for 1ch volume input. | 14 | TRE | 1 | Terminal for treble control. |
| 3 | NF1 | 1 | Terminal for gain adjustment of input step AMP. | 15 | VOL | 1 | Terminal for volume control. |
|  |  |  |  | 16 | OUT2 | 0 | Terminal for 2ch volume output. |
| 4~6 | BASS1 | - | Terminal for connection of 1ch low-frequency filter. | 17.18 | TRE2 | - | Terminal for connection of 2ch high-frequency filter. |
| 7.8 | TRE1 | - | Terminal for connection of 1ch high-frequency filter. | 19~21 | BASS2 | - | Terminal for connection of 2ch low-frequency filter. |
| 9 | OUT1 | 0 | Terminal for 1ch volume output. | 22 | NF2 | 1 | Terminal for gain adjustment of |
| 10 | VCC | - | Terminal for power supply. |  |  |  | input step AMP. |
| 11 | LIVE | - | Terminal for surround control. | 23 | IN2 | 1 | Terminal for 2ch volume input. |
| 12 | VREF | 0 | Terminal for reference voltage output. | 24 | VSET | - | Terminal for filter. |

## ■ BU4094BCF-X (IC33) : SHIFT / STORE register

1. Pin layout

2. Block diagram


KIA78S06P (IC703) : Regulator
1.Pin layout

2. Pin function

| Pin No. | Function |
| :---: | :--- |
| 1 | Output |
| 2 | Common |
| 3 | Input |

3.Block diagram


## LA4705NA (IC31) : 2ch BTL power IC

1. Pin layout


## 2. Block diagram



## $\square$ LC72136N (IC2) : PLL frequency synthesizer


2. Block diagram

3. Pin function

| $\begin{aligned} & \text { Pin } \\ & \text { No. } \end{aligned}$ | Symbol | I/O | Function | $\begin{aligned} & \text { Pin } \\ & \text { No. } \end{aligned}$ | Symbol | I/O | Function |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | XT | 1 | X'tal oscillator connect ( 75 kHz ) | 12 | IFIN | 1 | IF counter signal input |
| 2 | $\overline{\mathrm{FM}} / \mathrm{AM}$ | O | LOW:FM mode | 13 | IFCONT | O | IF signal output |
| 3 | CE | 1 | When data output/input for 4 pin(input) and 6pin(output): H | 14 |  | - | Not use |
| 4 | DI | 1 | Input for receive the serial data from controller | 15 | AMIN | 1 | AM Local OSC signal output |
| 5 | CLOCK | 1 | Sync signal input use | 16 | FMIN | 1 | FM Local OSC signal input |
| 6 | DO | 0 | Data output for Controller Output port | 17 | VCC | - | Power suplly(VDD=4.5-5.5V) <br> When power ON:Reset circuit move |
| 7 | FM/ST/VCO | 0 | "Low": MW mode | 18 | PD | 0 | PLL charge pump output(H: Local OSC frequency Height than Reference frequency. <br> L: Low Agreement: Height impedance) |
| 8 | $\overline{\text { AM/FM }}$ | 0 | Open state after the power on reset | 19 | LPFIN | 1 | Input for active lowpassfilter of PLL |
| 9 | LW | I/O | Input/output port | 20 | LPFOUT | O | Output for active lowpassfilter of PLL |
| 10 | MW | I/O | Input/output port | 21 | GND | - | Connected to GND |
| 11 | SDIN | I/O | Data input/output | 22 | $\overline{\mathrm{XT}}$ | 1 | X'tal oscillator(75KHz) |

## TA2057N (IC1) : FM / AM IF AMP \& Detector

## 1.Block d iagrams


2.Pin function

| Pin <br> No. | I/O | Symbol |  | Function | Pin <br> No. | I/O | Symbol |
| :---: | :---: | :---: | :--- | :---: | :---: | :---: | :--- |

## UPD78064GF-149 (IC701) : System CPU

1.Pin layout

| 100 | ~ | 81 |
| :---: | :---: | :---: |
|  |  | 80 |
| 2 |  | 2 |
| 3031 | $\sim$ | $50{ }^{51}$ |

## 2.Pin function

| Pin <br> No. | Symbol | I/O | Function | Pin | Symbol | I/O | Function |
| ---: | :---: | :---: | :--- | :---: | :---: | :---: | :--- |
| 1 | USDATA | I/O | Serial data | 29 | URESET/CLOSE | I | [RESET/CLOSE] switch |
| 2 | USCK | O | Serial clock | 30 | USAFETY1 | I | Abnormal voltage detection 1 |
| 3 | UQRIN | I | CD Q code data | 31 | USAFETYO | I | Abnormal voltage detection 2 |
| 4 | UNC | - | Non connect | 32 | UKEY1 | I | Body key input 1 |
| 5 | USQCK | O | CD Q code data synchronizing clock | 33 | UKEYO | I | Body key input 0 |
| 6 | ICVSS | - | Connected to VSS | 34 | UTAPEO | I | Tape switch 0 |
| 7 | UX2 | - | Main system clock | 35 | UTAPE1 | I | Tape switch 1 |
| 8 | UX1 | I | Main system clock | 36 | AVDD | - | AD converter power supply |
| 9 | VDD | - | Power supply | 37 | UAVREF | - | AD converter reference voltage |
| 10 | UXT1 | I | Sub system clock | 38 | UBUP | I | Backup power supply decision |
| 11 | UXT2 | - | Sub system clock | 39 | UFTUNER | O | Function tuner |
| 12 | URESET | I | Reset | 40 | VSS | - | GND |
| 13 | UREM | I | Remote control | 41 | UMPX | I | FM stereo detection |
| 14 | URDSCK | - | Non connect | 42 | UPERIOD | O | Tuner PLL strobe |
| 15 | UJOG1 | I | Jog encoder 1 | 43 | UJOGB | I | JOG encoder 2 |
| 16 | UBEAT2 | O | Main clock selection 2 | UBASS | O | BASS control |  |
| 17 | UBEAT1 | O | Main clock selection 1 | 45 | UTRE | O | TRE control |
| 18 | U+BCTL | O | Switched 5V control | 46 | UVOL | O | VOL.control |
| 19 | UXRESET | O | CD LSI reset | 47 | USBASS | O | AHB on/off |
| 20 | UMCLK | O | CD LSI command clock | 48 | USMUTE | O | System muting |
| 21 | UMDATA | O | CD LSI command data | 49 | UPOUT | O | Power ON/OFF |
| 22 | UMLD | O | CD LSI command load | 50 | UFCD | O | Function CD |
| 23 | UPBMUTE | O | Tape playback mute | $51 \sim 54$ | COMO~3 | O | LCD common |
| 24 | ULATCH | O | Tape IC strobe | 55 | BIAS | - | LCD bias voltage |
| 25 | UREEL | I | Tape end detection | $56 \sim 58$ | VLC0~2 | - | LCD bias voltage |
| 26 | UFAUX | O | Function AUX | 59 | VSS | - | GND |
| 27 | UAVSS | - | AD converter GND | $60 \sim 99$ | SO~39 | O | LCD segment |
| 28 | USAFEYCD | I | CD abnormal voltage detection | 100 | USTATUS | I | LCD LSI status |
|  |  |  |  |  |  |  |  |

## ■ AN7317 (IC32) : Pre Amp.

1. Pin layout \& Block diagram

2. Pin function

| Pin No. | Function |
| :---: | :--- |
| 1 | Channel 1 playback amplifier input |
| 2 | Channel 1 playback amplifier negative feedback |
| 3 | Channel 1 playback amplifier output |
| 4 | Channel 1 recording amplifier input |
| 5 | Channel 1 recording amplifier output |
| 6 | ALC low-cut |
| 7 | ALC time |
| 8 | Ground |
| 9 | Vcc |
| 10 | Ripple filter |
| 11 | Record amplifier mute |
| 12 | Channel 2 record amplifier output |
| 13 | Channel 2 record amplifier input |
| 14 | Channel 2 playback amplifier output |
| 15 | Channel 2 playback amplifier negative feedback |
| 16 | Channel 2 playback amplifier input |

## ■ BA3126N (IC31) : Head select switch

1. Pin layout \& Block diagram


## BA6897FP (IC602) : 4channel driver

1.Pin layout


■ BA15218N (IC32 / IC35) : Dual Ope. Amp.


